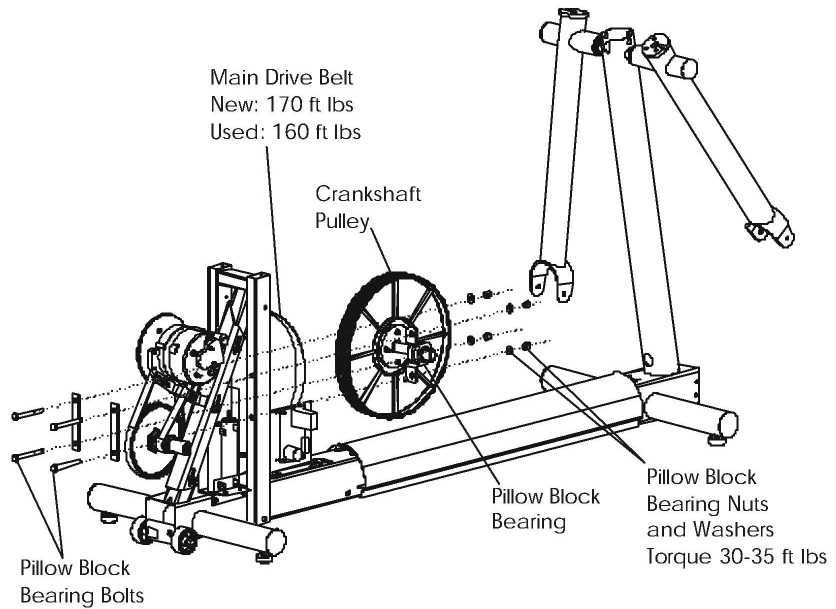
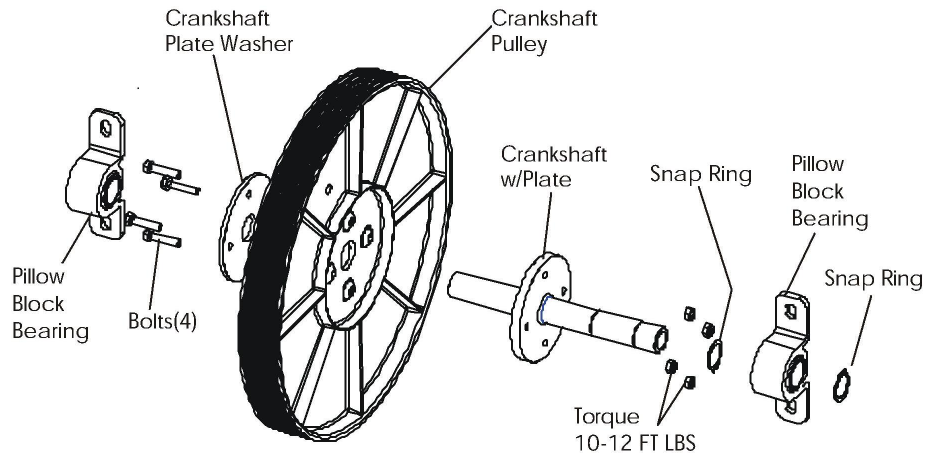


Life Fitness Model 8500, 9100, and 9500HR Cross-Trainers

How To... Replace Crankshaft Pulley Assembly

Tools required: Allen wrench set, 3/8" Socket set, and Standard wrench set

1. Remove the REAR COVERS. See How To... Remove Rear Covers.
2. See How To... Remove Alternator Belt.
3. Loosen six(6) mounting bolts on the ALTERNATOR SUPPORT BRACKET. Push this bracket up to remove tension on the DRIVE BELT, and remove the drive belt.
4. Remove four(4) bolts from the CRANKSHAFT PULLEY ASSEMBLY by removing four(4) mounting bolts at the PILLOW BLOCK BEARINGS.
5. Replace components on the crankshaft pulley assembly as necessary.
6. Install new crankshaft pulley in reverse order.



Section III